Attorney Docket No.: 124263-1019 PATENT

CLAIMS

What is claimed is:

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1 A method of improving the interface between a dielectric and a semiconductor 1. material comprising the steps of: 2 preparing a passivated semiconductor surface using a valance-mending agent; 3 4 depositing a precursor to a dielectric on the valence-mended semiconductor surface; 5 and 6 oxidizing the precursor to a dielectric, wherein depositing and oxidizing do not 7 damage the valence-mended semiconductor surface. 1 2. The method of claim 1, wherein the precursor to a dielectric is a metal selected 2 from the group of metals whose oxide is a dielectric. 1 3. The method of claim 1, wherein oxidizing is in an oxygen-containing ambient. 1 4. The method of claim 1, wherein the oxygen-containing ambient is selected 2 from the group consisting of pure oxygen, an oxygen and hydrogen mixture, water vapor, an oxygen and nitrogen mixture, nitric oxide, nitrous oxide, ozone and combinations thereof. 3 1 5. The method of claim 1, wherein the semiconductor surface is selected from the 2 group consisting of silicon, germanium, silicon-germanium and silicon-carbide. 1 6. The method of claim 1, wherein depositing is by evaporation selected from the 2 group consisting of thermal evaporation and electron-beam evaporation. 7. 1 The method of claim 1, wherein oxidizing is from a few seconds to a few 2 hours. 1 8. The method of claim 1, wherein oxidizing uses a pressure from a few milli-2 Torr to atmospheric pressure. 1 9. The method of claim 1, wherein the passivating agent is selected from the

group consisting of Group V, VI, or VII congener, or hydrogen.

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l	10.	The method of claim 1, wherein the valence-mended semiconductor surface is
2	one atomic la	yer thick.

- 1 11. The method of claim 1, wherein during oxidizing the valence-mended 2 semiconductor surface is at a temperature selected from room temperature to 800 degrees 3 Centigrade, and any temperature in between.
- 1 12. The method of claim 1, wherein during depositing the valence-mended 2 semiconductor surface is at a temperature selected from room temperature to 500 degrees 3 Centigrade, and any temperature in between.
- 1 13. The method of claim 1, wherein the method significantly improves the capacitance-voltage characteristics of the interface between the dielectric and the valence-mended semiconductor surface.
- 1 14. A method of improving the interface between a high-k dielectric and a silicon 2 (100) surface comprising the steps of:
- passivating the silicon (100) surface using a Group VI element and hydrogen;
- 4 depositing a film of metal on the silicon (100) surface; and

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- oxidizing the metal film to convert the metal film to a metal oxide film with a dielectric constant larger than 4.
- 1 15. The method of claim 14, wherein oxidizing is in an oxygen-containing
 2 ambient selected from the group consisting of pure oxygen, an oxygen and hydrogen mixture,
 3 water vapor, an oxygen and nitrogen mixture, nitric oxide, nitrous oxide, ozone and
 4 combinations thereof.
 - 16. The method of claim 14, wherein depositing and oxidizing do not damage the passivated silicon (100) surface.
- 1 17. The method of claim 14, wherein depositing is by evaporation selected from 2 the group consisting of thermal evaporation and electron-beam evaporation.

- 1 18. The method of claim 14, wherein oxidizing is from a few seconds to a few
- 2 hours.
- 1 19. The method of claim 14, wherein oxidizing uses a pressure from a few milli-
- 2 Torr to atmospheric pressure.
- 1 20. The method of claim 14, wherein passivating results in a valence-mended
- 2 silicon surface of one atomic layer thick.
- 1 21. A method of improving the interface between a dielectric and a silicon-
- 2 germanium (100) surface comprising the steps of:
- 3 passivating the silicon-germanium (100) surface using a Group VI element and
- 4 hydrogen;
- depositing a film of metal on the silicon-germanium (100) surface; and
- oxidizing the metal film to convert the metal film to a metal oxide film which is a
- 7 dielectric.
- 1 22. The method of claim 21, wherein oxidizing is in an oxygen-containing
- 2 ambient selected from the group consisting of pure oxygen, an oxygen and hydrogen mixture,
- 3 water vapor, an oxygen and nitrogen mixture, nitric oxide, nitrous oxide, ozone and
- 4 combinations thereof.
- 1 23. The method of claim 21, wherein depositing and oxidizing do not damage the
- 2 passivated silicon-germanium (100) surface.
- 1 24. The method of claim 21, wherein depositing is by evaporation selected from
- 2 the group consisting of thermal evaporation and electron-beam evaporation.
- 1 25. The method of claim 21, wherein oxidizing is from a few seconds to a few
- 2 hours.
- 1 26. The method of claim 21, wherein oxidizing uses a pressure from a few milli-
- 2 Torr to atmospheric pressure.
- 1 27. The method of claim 21, wherein passivating results in a valence-mended
- 2 silicon-germanium surface of one atomic layer thick.

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1	28.	Α	semiconductor/dielectric	interface	with	improved	capacitance-voltage
2	characteristics	mprising:					

- a semiconductor substrate having at least one surface with one atomic layer of valence-mending atoms; and
- 5 a metal film deposited on the semiconductor substrate.

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- 1 29. The semiconductor/dielectric interface of claim 28, wherein the valence-2 mending atoms were applied upon passivating the semiconductor substrate with an element 3 selected from the group consisting of Group V, VI or VII elements, or hydrogen.
- 1 30. The semiconductor/dielectric interface of claim 28, wherein the semiconductor substrate is selected from the group consisting of silicon, germanium, silicon-germanium and silicon-carbide.
 - 31. The semiconductor/dielectric interface of claim 28, wherein the metal film is oxidized to form a metal oxide dielectric film.